

MECHL, MTRLS AND ARSPC ENGRG (MMAE)

MMAE 100

Introduction to the Profession

Introduces the student to the scope of the engineering profession and its role in society, develops a sense of professionalism in the student, confirms and reinforces the student's career choices, and provides a mechanism for regular academic advising. Provides integration with other first-year courses. Applications of mathematics to engineering. Emphasis is placed on the development of professional communications and teamwork skills.

Lecture: 2 Lab: 1 Credits: 3

Satisfies: Communications (C)

MMAE 202

Mechanics of Solids

Newton's law. Force and moment balance in vector form. Free body diagrams. Trusses. Distributed loads including fluid statics. Loads on a beam, shear force and bending moment diagrams. Stress, strain, and Hooke's law. Thermal stresses. Internal shear and normal stresses in a beam. Shear stress and torsion. Friction (screws, belts). Computational methods in mechanics.

Prerequisite(s): PHYS 123 and MATH 152* and (CS 104* or CS 105* or CS 115*), An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 232

Design for Innovation

Design and development of mechanical systems. The design process, isometric sketching, engineering drawings, CAD, sustainable design, whole-system design and lifecycle thinking, design for product lifetime, lightweighting, technical writing, bio-inspired design process, mechanism and linkage design, actuators, and engineering and law. Team-based design and build projects focusing on sustainable design techniques, bio-inspired locomotion, and mechatronics.

Prerequisite(s): (CS 104 or CS 105 or CS 115) and MMAE 202*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 1 Lab: 3 Credits: 3

Satisfies: Communications (C)

MMAE 302

Advanced Mechanics of Solids

Singularity functions in bending. Moment and deflection of beams. Stress-transformation in 2 and 3D (from the perspective of matrix rotation, eigenvalues) and Mohr circle. Thin walled pressure vessels. Yield theories. Effective stress concept. Strain components and Hooke's law in 3D. Energy methods for trusses, beams and frames. Stability of columns. Stress concentration factors and stress intensity factors. Cracks in 3 modes. computational methods in mechanics.

Prerequisite(s): MMAE 202 and MATH 252 and MATH 251

Lecture: 3 Lab: 0 Credits: 3

MMAE 304

Mechanics of Aerostructures

Loads on aircraft and flight envelopes. Singularity functions in bending moment and deflection of beams. Stress, strain and constitutive relations. Stress-transformation in 2 and 3D (from the perspective of matrix rotation, eigenvalues) and Mohr circle. Energy methods. Castigliano's theorems. Torsion of open, closed and multi-cell tubes. Structural instability. Stress concentration factors and stress intensity factors. Cracks in 3 modes. Fatigue and cumulative damage.

Prerequisite(s): MMAE 202 and MATH 252 and MATH 251

Lecture: 3 Lab: 0 Credits: 3

MMAE 305

Dynamics

Kinematics of particles. Kinetics of particles. Newton's laws of motion, energy; momentum. Systems of particles. Kinematics of rigid bodies. Plane motion of rigid bodies: forces and accelerations, energy, momentum.

Prerequisite(s): MATH 252* and (MMAE 202 or CAE 286), An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 311

Compressible Flow

Regimes of compressible perfect-gas flow. Steady, quasi one-dimensional flow in passages. Effects of heat addition and friction in ducts. Design of nozzles, diffusers and wind tunnels. Simple waves and shocks in unsteady duct flow. Steady two-dimensional supersonic flow including oblique shocks and Prandtl-Meyer expansions.

Prerequisite(s): MMAE 320 and MMAE 313

Lecture: 3 Lab: 0 Credits: 3

MMAE 312

Aerodynamics of Aerospace Vehicles

Analysis of aerodynamic lift and drag forces on bodies. Potential flow calculation of lift on two-dimensional bodies; numerical solutions; source and vortex panels. Boundary layers and drag calculations. Aerodynamic characteristics of airfoils; the finite wing.

Prerequisite(s): MMAE 320 and MMAE 313 and MMAE 311*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 313

Fluid Mechanics

Basic properties of fluids in motion. Lagrangian and Eulerian viewpoints, materials derivative, streamlines, etc. Continuity, energy, and linear and angular momentum equations in integral and differential forms. Integration of equations for one-dimensional forms and application to problems. Incompressible viscous flow; Navier-Stokes equations, parallel flow, pipe flow, and the Moody diagram. Introduction to laminar and turbulent boundary layers and free surface flows.

Prerequisite(s): MMAE 202 or MMAE 200 or (MATH 251 and MATH 252* and MMAE 320* and CAE 286), An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 315**Aerospace Laboratory I**

Basic skills for engineering research are taught, which include: analog electronic circuit analysis, fundamentals of digital data acquisition, measurements of pressure, temperature, flow rate, heat transfer, and static forces and moments; statistical data analysis.

Prerequisite(s): PHYS 221 and MMAE 350* and MMAE 311* and MMAE 313, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 2 Lab: 3 Credits: 4

Satisfies: Communications (C)

MMAE 319**Mechanical Laboratory I**

Basic skills for engineering research are taught, which include: analog electronic circuit analysis; fundamentals of digital data acquisition; measurements of pressure, temperature, flow rate, heat transfer, and static forces and moments; and statistical data analysis.

Prerequisite(s): MMAE 313 and MMAE 323* and PHYS 221, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 3 Credits: 4

Satisfies: Communications (C)

MMAE 320**Thermodynamics**

Introduction to thermodynamics including properties of matter; First Law of Thermodynamics and its use in analyzing open and closed systems; limitations of the Second Law of Thermodynamics; entropy.

Prerequisite(s): CHEM 124 or CHEM 122

Lecture: 3 Lab: 0 Credits: 3

MMAE 321**Applied Thermodynamics**

Analysis of thermodynamic systems including energy analysis; analysis and design of power and refrigeration cycles; gas mixtures and chemically reacting systems; chemical equilibrium; combustion and fuel cells.

Prerequisite(s): MMAE 320 and MMAE 313*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 323**Heat and Mass Transfer**

Basic laws of transport phenomena, including: steady-state heat conduction; multi-dimensional and transient conduction; forced internal and external convection; natural convection; heat exchanger design and analysis; fundamental concepts of radiation; shape factors and network analysis; diffusive and convective mass transfer; phase change, condensation and boiling.

Prerequisite(s): MMAE 320 and MMAE 313

Lecture: 3 Lab: 0 Credits: 3

MMAE 332**Design of Machine Elements**

Students will gain an understanding of the analysis of basic elements used in machine design. These include the characteristics of gears, gear trains, bearings, shafts, keys, mechanical springs, brakes and clutches, and flexible elements.

Prerequisite(s): (MMAE 302 or MMAE 304) and MMAE 232*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 350**Computational Mechanics**

Explores the use of numerical methods to solve engineering problems in solid mechanics, fluid mechanics and heat transfer. Topics include matrix algebra, nonlinear equations of one variable, systems of linear algebraic equations, nonlinear equations of several variables, classification of partial differential equations in engineering, the finite difference method, and the finite element method. Same as MATH 350.

Prerequisite(s): (MATH 251 and MMAE 200 and MATH 252*) or MMAE 202 or (CS 104 and CAE 286) or CS 105 or CS 115, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 352**Aerospace Propulsion**

Analysis and performance of various jet and rocket propulsive devices. Foundations of propulsion theory. Design and analysis of inlets, compressors, combustion chambers, and other elements of propulsive devices. Emphasis is placed on mobile power plants for aerospace applications.

Prerequisite(s): MMAE 311

Lecture: 3 Lab: 0 Credits: 3

MMAE 362**Physics of Solids**

Introduction of crystallography, crystal structure, crystal systems, symmetry, stereographic representation. Crystal structures in materials. X-ray diffraction; character of X-rays and their interaction with crystals; diffraction methods. Structure of the atom and the behavior of electrons in solids. Band theory of solids. Electrical, thermal and magnetic behavior. Theory of phase stability in alloys. Equivalent to PHYS 437.

Prerequisite(s): MS 201

Lecture: 3 Lab: 0 Credits: 3

MMAE 365**Structure and Properties of Materials I**

Crystal structures and structure determination. Crystal defects, intrinsic and extrinsic properties, diffusion, kinetics of transformations, evolution and classification of microstructures.

Prerequisite(s): MMAE 320* and MS 201, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 370**Materials Laboratory I**

Introduction to materials characterization techniques including specimen preparation, metallography, optical and scanning electron microscopy, temperature measurement, data acquisition analysis and presentation.

Prerequisite(s): MMAE 365* or MMAE 371*, An asterisk (*) designates a course which may be taken concurrently.

Credit: Variable

MMAE 372**Aerospace Materials Lab**

Mechanical behavior and microstructural characterization of aerospace materials including advanced metal alloys, polymers, ceramics, and composites. Introduction to mechanical testing techniques for assessing the properties and performance of aerospace materials. Evaluation of structural performance in terms of materials selection, processing, service conditions, and design.

Prerequisite(s): MMAE 202 and MS 201

Lecture: 3 Lab: 3 Credits: 3

Satisfies: Communications (C)

MMAE 373**Instrumentation and Measurements Laboratory**

Basic skills for engineering research are taught, which include: analog electronic circuit analysis, fundamentals of digital data acquisition and statistical data analysis. Laboratory testing methods including solid mechanics: tension, torsion, hardness, impact, toughness, fatigue and creep. Design of experiments.

Prerequisite(s): PHYS 221

Lecture: 2 Lab: 3 Credits: 4

Satisfies: Communications (C)

MMAE 375**Engineering Materials for the 21st Century**

Science and applications of engineering materials, including emerging materials for the 21st century, particularly energy materials for solar cells, fuel cells, and batteries; electronic materials for computer chips, integrated circuits, and cell phones; structural materials for airplanes, automobiles, and sports equipment; smart materials for sensors, actuators, and speakers; biological materials for prosthetic bones and joints; optical materials for high-speed internet signal transmission; and magnetic materials for information storage.

Prerequisite(s): CHEM 124 or CHEM 122

Lecture: 3 Lab: 0 Credits: 3

MMAE 410**Aircraft Flight Mechanics**

Airplane performance: takeoff, rate of climb, time to climb, ceilings, range and endurance, operating limitations, descent and landing. Helicopters and V/STOL aircraft. Airplane static stability and control: longitudinal stability, directional stability, and roll stability. Airplane equations of motion: kinematics and dynamics of airplanes, and stability derivatives. Dynamic response: longitudinal modes of motion, lateral modes of motion. Introduction to aircraft control.

Prerequisite(s): MMAE 443* and MMAE 312, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 411**Spacecraft Dynamics**

Orbital mechanics: two-body problem, Kepler's equation, classical orbital elements, introduction to orbit perturbations. Mission analysis: orbital maneuvers, earth orbiting and interplanetary missions. Spacecraft attitude dynamics: three-dimensional kinematics of rigid bodies, Euler angles, equations of motion. Attitude stability and control: spin stabilization, momentum wheels and gyros, gravity gradient stabilization.

Prerequisite(s): MMAE 443* and MMAE 305 and MATH 252, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 412**Spacecraft Design I**

Spacecraft systems design including real world mission analysis and orbit design, system engineering, launch vehicle requirements, attitude determination and control, propulsion, structural design, power systems thermal management, and telecommunications. Semester-long project is focused on the integration of multiple systems into a coherent spacecraft system to achieve specific mission requirements.(1-6-3)

Prerequisite(s): MMAE 411

Lecture: 2 Lab: 1 Credits: 3

Satisfies: Communications (C)

MMAE 414**Aircraft Design I**

Aircraft design including aerodynamic, structural, and power plant characteristics to achieve performance goals. Focus on applications ranging from commercial to military and from manpowered to high-speed to long-duration aircraft. Semester project is a collaborative effort in which small design groups complete the preliminary design cycle of an aircraft to achieve specific design requirements.

Prerequisite(s): (MMAE 302 or MMAE 304) and MMAE 312 and MMAE 410* and MMAE 352, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 2 Lab: 1 Credits: 3

Satisfies: Communications (C)

MMAE 415**Aerospace Laboratory II**

Advanced skills for engineering research are taught, which include experiments with digital electronic circuit analysis, dynamic data acquisition techniques, fundamentals of fluid power system design, GPS and inertial guidance systems, air-breathing propulsion, and fly-by-wire control.

Prerequisite(s): (MMAE 315 or MMAE 319) and MMAE 443*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 2 Lab: 3 Credits: 4

Satisfies: Communications (C)

MMAE 418**Fluid Power for Aerospace Applications**

Basic principles and concepts needed for the design and troubleshooting of fluid power systems. An emphasis is placed on flight control and simulation of hydraulic systems and is extended to mobile and industrial applications.

Prerequisite(s): MMAE 313 and MMAE 443*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 2 Lab: 3 Credits: 3

MMAE 419**Mechanical Laboratory II**

Mechanical Laboratory II Laboratory testing methods in the areas of solid mechanics and control of dynamical systems: tension, torsion, bending, hardness, Charpy impact, fracture toughness, fatigue, stress measurement with strain gages and P, PD, PID control. Design of experiments.

Prerequisite(s): MMAE 443*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 4

Satisfies: Communications (C)

MMAE 425**Direct Energy Conversion**

A study of various methods available for direct conversion of thermal energy into electrical energy. Introduction to the principles of operation of magneto-hydrodynamic generators, thermoelectric devices, thermionic converters, fuel cells and solar cells.

Prerequisite(s): (MMAE 321 and PHYS 224) or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 426**Nuclear, Fossil-Fuel, and Sustainable Energy Systems**

Principles, technology, and hardware used for conversion of nuclear, fossil-fuel, and sustainable energy into electric power will be discussed. Thermodynamic analysis – Rankine cycle. Design and key components of fossil-fuel power plants. Nuclear fuel, reactions, materials. Pressurized water reactors (PWR). Boiling water reactors (BWR). Canadian heavy water (CANDU) power plants. Heat transfer from the nuclear fuel elements. Introduction to two phase flow: flow regimes; models. Critical heat flux. Environmental effects of coal and nuclear power. Design of solar collectors. Direct conversion of solar energy into electricity. Wind power. Geothermal energy. Energy conservation and sustainable buildings. Enrichment of nuclear fuel. Nuclear weapons and effects of the explosions.

Prerequisite(s): MMAE 323 or CHE 302

Lecture: 3 Lab: 0 Credits: 3

MMAE 432**Design of Mechanical Systems**

Capstone design courses taken during the senior year. At the end of this course, students should have a good grasp of the design process and how to integrate design with the analysis taught in previous courses. The course serves as a guide to transferring the skills that the students learned in the classroom into becoming an engineer in industry or a graduate student in the field. The focus of the class will be a team-based project conceptualized and developed by the students.

Prerequisite(s): MMAE 332*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 1 Lab: 3 Credits: 3

Satisfies: Communications (C)

MMAE 433**Design of Thermal Systems**

Application of principles of fluid mechanics, heat transfer, and thermodynamics to design of components of engineering systems. Examples are drawn from power generation, environmental control, air and ground transportation, and industrial processes, as well as other industries. Groups of students work on projects for integration of these components and design of thermal systems.

Prerequisite(s): (MMAE 321 or Graduate standing) and (MMAE 323 or Graduate standing)

Lecture: 3 Lab: 0 Credits: 3

Satisfies: Communications (C)

MMAE 440**Introduction to Robotics**

Classification of robots; kinematics and inverse kinematics of manipulators; trajectory planning; robot dynamics and equations of motion; position control.

Prerequisite(s): (MMAE 305 or Graduate standing) and (MMAE 315 or MMAE 319 or Graduate standing)

Lecture: 3 Lab: 0 Credits: 3

MMAE 441**Spacecraft and Aircraft Dynamics**

Kinematics and dynamics of particles, systems of particles, and rigid bodies; translating and rotating reference frames; Euler angles. Aircraft longitudinal and lateral static stability; aircraft equations of motion. Spacecraft orbital dynamics; two-body problem classical orbital elements; orbital maneuvers.

Lecture: 3 Lab: 0 Credits: 3

MMAE 443**Systems Analysis and Control**

Mathematical modeling of dynamic systems; linearization. Laplace transform; transfer functions; transient and steady-state response. Feedback control of single-input, single-output systems. Routh stability criterion. Root-locus method for control system design. Frequency-response methods; Bode plots; Nyquist stability criterion.

Prerequisite(s): (MMAE 305 or Graduate standing) and (MATH 252 or Graduate standing)

Lecture: 3 Lab: 0 Credits: 3

MMAE 444**Design for Manufacture**

The materials/design/manufacturing interface in the production of industrial and consumer goods. Material and process selection; process capabilities; modern trends in manufacturing. Life cycle engineering; competitive aspects of manufacturing; quality, cost, and environmental considerations.

Prerequisite(s): MMAE 485

Lecture: 3 Lab: 0 Credits: 3

MMAE 445**Computer-Aided Design and Manufacturing**

Explores the principles of blueprints, geometric & dimensional tolerancing, parametric modeling (curve, surface, solid, mesh), mechanical assemblies, finite element analysis (FEA) studies, and design optimization (DFMA) using computer aided design (CAD) software. In addition to the applications of numerical controller programming (G-Code), toolpath generation, and machine simulation using computer aided manufacturing (CAM) software.

Lecture: 2 Lab: 1 Credits: 3

MMAE 450**Computational Mechanics II**

Explores the use of numerical methods to solve engineering problems in continuum mechanics, fluid mechanics, and heat transfer. Topics include partial differential equations and differential and integral eigenvalue problems. As tools for the solution of such equations, we discuss methods of linear algebra, finite difference and finite volume methods, spectral methods, and finite element methods. The course contains an introduction to the use of a commercial finite element package for the solution of complex partial differential equations.

Prerequisite(s): MMAE 350 or MATH 350

Lecture: 3 Lab: 0 Credits: 3

MMAE 451**Finite Element Methods in Engineering**

Principles of minimum potential energy of structures—stiffness matrices, stress matrices and assembly process of global matrices. The finite element method for two-dimensional problems: interpolation functions, area coordinates, isoperimetric elements, and problems of stress concentration. General finite element codes: data generation and checks, ill-conditioned problems, and node numbering.

Prerequisite(s): (MMAE 202 and MATH 252 and MMAE 350) or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 453**Electrified Vehicle Powertrains**

This course provides insight into the electrified propulsion systems for automobiles (including plug-in electric and hybrid-electric vehicles). Students will receive the tools and practical understanding required to analyze a variety of vehicle powertrain architectures and predict the vehicle energy consumption and performance. This course will explore the power and energy requirements of driving, provide students with an understanding of the working principles of internal combustion engines, electric motors, and batteries and explore how engineers combine them to maximize efficiency and performance. Students will apply the analytical tools presented in the course to extensive test datasets from Argonne National Laboratory in order to study topics such as vehicle loads, emissions control, vehicle efficiency, the impact of electrification and future challenges in the transportation sector.

Prerequisite(s): MMAE 321 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 461**Failure Analysis**

This course provides comprehensive coverage of both the "how" and "why" of metal and ceramic failures and gives students the intellectual tools and practical understanding needed to analyze failures from a structural point of view. Its proven methods of examination and analysis enable students to reach correct, fact-based conclusions on the causes of metal failures, present and defend these conclusions before highly critical bodies, and suggest design improvements that may prevent future failures. Analytical methods presented in the course include stress analysis, fracture mechanics, fatigue analysis, corrosion science, and nondestructive testing. Numerous case studies illustrate the application of basic principles of metallurgy and failure analysis to a wide variety of real-world situations.

Prerequisite(s): MS 201 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 463**Structure and Properties of Materials II**

Continuation of MMAE 365. Solidification structures, diffusional and diffusionless transformations. Structure-property relationships in commercial materials.

Prerequisite(s): MMAE 365 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 465**Electrical, Magnetic, and Optical Properties of Materials**

Electronic structure of solids, semiconductor devices and their fabrication. Ferroelectric and piezoelectric materials. Magnetic properties, magnetocrystalline anisotropy, magnetic materials and devices. Optical properties and their applications, generation and use of polarized light. Same as PHYS 465.

Prerequisite(s): MMAE 365 or PHYS 348 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 470**Introduction to Polymer Science**

An introduction to the basic principles that govern the synthesis, processing and properties of polymeric materials. Topics include classifications, synthesis methods, physical and chemical behavior, characterization methods, processing technologies and applications. Credit will only be granted for CHE 470, CHEM 470, MMAE 470.

Prerequisite(s): (CHEM 124 and MATH 251 and PHYS 221) or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 472**Advanced Aerospace Materials**

Principles of materials and process selection for minimum weight design in aerospace applications. Advanced structural materials of polymer matrix composites for aircraft fuselage and ceramics/ceramic matrix composites for propulsion applications. Materials for space vehicles and satellites. Environmental degradation in aerospace materials.

Prerequisite(s): MMAE 372

Lecture: 3 Lab: 0 Credits: 3

MMAE 473**Corrosion: Materials Reliability and Protective Measures**

This course covers the basics of corrosion science (fundamentals and mechanisms) and corrosion engineering (protection and control). The various forms of corrosion (uniform, pitting, crevice, stress corrosion cracking, etc.) are illustrated along with practical protective measures (coatings, inhibitors, electrochemical protection, materials upgrade, etc.). The course highlights the concept of alloy design to minimize corrosion, the properties of steels, stainless steels, and high-performance alloys along with case studies of corrosion failures and lessons learned. In addition, the special aspects of corrosion in batteries, fuel cells, electrolyzers, and photovoltaic cells will be discussed and illustrated with examples.

Prerequisite(s): MMAE 365 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 476**Materials Laboratory II**

Team design projects focused on the processing and/or characterization of metallic, non-metallic, and composite materials. Students will work on a capstone design problem with realistic constraints, perform experimental investigations to establish relationships between materials structures, processing routes and properties, and utilize statistical or computational methods for data analysis.

Prerequisite(s): MMAE 370 or Graduate standing

Credit: Variable

MMAE 482**Composites**

This course focuses on metal, ceramic and carbon matrix composites. Types of composite. Synthesis of precursors. Fabrication of composites. Design of composites. Mechanical properties and environmental effects. Applications.

Prerequisite(s): MS 201 or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 484**Materials and Process Selection**

Decision analysis. Demand, materials and processing profiles. Design criteria. Selection schemes. Value and performance oriented selection. Case studies.

Lecture: 3 Lab: 0 Credits: 3

MMAE 485**Manufacturing Processes**

Principles of material forming and removal processes and equipment. Force and power requirements, surface integrity, final properties and dimensional accuracy as influenced by material properties and process variables. Design for manufacturing. Factors influencing choice of manufacturing process.

Prerequisite(s): MMAE 202 and MS 201

Lecture: 3 Lab: 0 Credits: 3

MMAE 490**Crystallography and Crystal Defect**

Geometrical crystallography - formal definitions of lattices, systems, point groups, etc. Mathematical methods of crystallographic analysis. Diffraction techniques: X-ray, electron and neutron diffraction. Crystal defects and their influence on crystal growth and crystal properties.

Lecture: 3 Lab: 0 Credits: 3

MMAE 491**Undergraduate Research**

Student undertakes an independent research project under the guidance of an MMAE faculty member. Requires the approval of the MMAE Department Undergraduate Studies Committee.

Credit: Variable

MMAE 494**Undergraduate Design Project**

Student undertakes an independent design project under the guidance of an MMAE faculty member. Requires the approval of the MMAE Department Undergraduate Studies Committee.

Credit: Variable

MMAE 497**Undergraduate Special Topics**

Special individual design project, study, or report as defined by a faculty member of the department. Requires junior or senior standing and written consent of both academic advisor and course instructor.

Credit: Variable

MMAE 500**Data Driven Modeling**

This graduate level course focuses on state of the art techniques in data driven modeling. The course introduces relevant aspects of probability theory, optimization, and the basics of machine learning and deep learning. The course surveys a variety of modeling and learning methodologies and algorithms, such as modern neural network architectures, modal decompositions, identification of linear and nonlinear dynamics, and other advanced topics in data driven modeling. The emphasis will be squarely on the application of modern data driven modeling tools to advanced engineering problems related to solid and fluid mechanics, dynamics, and controls.

Prerequisite(s): MMAE 501* and MMAE 350 with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 501**Engineering Analysis I**

Vectors and matrices, systems of linear equations, linear transformations, eigenvalues and eigenvectors, systems of ordinary differential equations, decomposition of matrices, and functions of matrices. Eigenfunction expansions of differential equations, self-adjoint differential operators, Sturm-Liouville equations. Complex variables, analytic functions and Cauchy-Riemann equations, harmonic functions, conformal mapping, and boundary-value problems. Calculus of variations, Euler's equation, constrained functionals, Rayleigh-Ritz method, Hamilton's principle, optimization and control. Prerequisite: An undergraduate course in differential equations.

Lecture: 3 Lab: 0 Credits: 3

MMAE 502**Engineering Analysis II**

Generalized functions and Green's functions. Complex integration: series expansions of complex functions, singularities, Cauchy's residue theorem, and evaluation of real definite integrals. Integral transforms: Fourier and Laplace transforms, applications to partial differential equations and integral equations.

Prerequisite(s): MMAE 501 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 503**Advanced Engineering Analysis**

Selected topics in advanced engineering analysis, such as ordinary differential equations in the complex domain, partial differential equations, integral equations, and/or nonlinear dynamics and bifurcation theory, chosen according to student and instructor interest.

Prerequisite(s): MMAE 502 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 504**Random Data Measurement and Analysis**

The objective of this course is to explore the application of time- and frequency-domain methods to data. The course builds upon the fundamental principles introduced in statistics and numerical & experimental methods and is intended primarily for graduate students interested in data analyses. The course emphasizes the understanding, application, and interpretation of various methods. Statistical functions (e.g., probability density functions, moments, etc.), time/space- domain (e.g., auto- and cross-correlation) functions, and frequency-domain (e.g., auto- and cross- spectra) methods are derived and applied to practical engineering problems. The application of the methods presented in the course will be illustrated via homework problems that utilize MATLAB. Exams will also be used to reinforce important aspects of the methods. Finally, a project will apply a specific analysis to engineering data applicable to the student's research topic.

Prerequisite(s): MMAE 501*, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 508**Perturbation Methods**

Asymptotic series, regular and singular perturbations, matched asymptotic expansions, and WKB theory. Methods of strained coordinates and multiple scales. Application of asymptotic methods in science and engineering.

Prerequisite(s): MMAE 501 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 509**Introduction to Continuum Mechanics**

A unified treatment of topics common to solid and fluid mechanics. Cartesian tensors. Deformation, strain, rotation and compatibility equations. Motion, velocity gradient, vorticity. Momentum, moment of momentum, energy, and stress tensors. Equations of motion, frame indifference. Constitutive relations for elastic, viscoelastic, and fluids and plastic solids.

Prerequisite(s): MMAE 501 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 510**Fundamentals of Fluid Mechanics**

Kinematics of fluid motion. Constitutive equations of isotropic viscous compressible fluids. Derivation of Navier-Stokes equations. Lessons from special exact solutions, self-similarity. Admissibility of idealizations and their applications; inviscid, adiabatic, irrotational, incompressible, boundary-layer, quasi one-dimensional, linearized and creeping flows. Vorticity theorems. Unsteady Bernoulli equation. Basic flow solutions. Basic features of turbulent flows.

Prerequisite(s): MMAE 501* with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 4 Lab: 0 Credits: 4

MMAE 511**Dynamics of Compressible Fluids**

Low-speed compressible flow past bodies. Linearized, subsonic, and supersonic flow past slender bodies. Similarity laws. Transonic flow. Hypersonic flow, mathematical theory of characteristics. Applications including shock and nonlinear wave interaction in unsteady one-dimensional flow and two-dimensional, planar and axisymmetric supersonic flow.

Prerequisite(s): MMAE 510 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 512**Dynamics of Viscous Fluids**

Navier-Stokes equations and some simple exact solutions. Oseen-Stokes flows. Boundary-layer equations and their physical interpretations. Flows along walls, and in channels. Jets and wakes. Separation and transition to turbulence. Boundary layers in unsteady flows. Thermal and compressible boundary layers. Mathematical techniques of similarity transformation, regular and singular perturbation, and finite differences.

Prerequisite(s): MMAE 510 with min. grade of C

Lecture: 4 Lab: 0 Credits: 4

MMAE 513**Turbulent Flows**

Stationary random functions. Correlation tensors. Wave number space. Mechanics of turbulence. Energy spectrum. Dissipation and energy cascade. Turbulence measurements. Isotropic turbulence. Turbulent transport processes. Mixing and free turbulence. Wall-constrained turbulence. Compressibility effects. Sound and pseudo-sound generated by turbulence. Familiarity with basic concepts of probability and statistics and with Cartesian tensors is assumed.

Prerequisite(s): MMAE 510 with min. grade of C

Lecture: 4 Lab: 0 Credits: 4

MMAE 514**Stability of Viscous Flows**

Concept of hydrodynamic stability. Governing equations. Analytical and numerical treatment of eigenvalue problems and variational methods. Inviscid stability of parallel flows and spiral flows. Thermal instability and its consequences. Stability of channel flows, layered fluid flows, jets and flows around cylinders. Other effects and its consequences; moving frames, compressibility, stratification, hydromagnetics. Nonlinear theory and energy methods. Transition to turbulence.

Prerequisite(s): MMAE 510 with min. grade of C and MMAE 502 with min. grade of C

Lecture: 4 Lab: 0 Credits: 4

MMAE 517**Computational Fluid Dynamics**

Classification of partial differential equations. Finite-difference methods. Numerical solution techniques including direct, iterative, and multigrid methods for general elliptic and parabolic differential equations. Numerical algorithms for solution of the Navier-Stokes equations in the primitive-variables and vorticity-stream function formulations. Grids and grid generation. Numerical modeling of turbulent flows. Additional Prerequisite: An undergraduate course in numerical methods.

Prerequisite(s): MMAE 510 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 518**Spectral Methods in Computational Fluid Dynamics**

Application of advanced numerical methods and techniques to the solution of important classes of problems in fluid mechanics. Emphasis is in methods derived from weighted-residuals approaches, like Galerkin and Galerkin-Tau methods, spectral and pseudospectral methods, and dynamical systems modeling via projections on arbitrary orthogonal function bases. Finite element and spectral element methods will be introduced briefly in the context of Galerkin methods. A subsection of the course will be devoted to numerical turbulence modeling, and to the problem of grid generation for complex geometries.

Prerequisite(s): MMAE 510 with min. grade of C and MMAE 501 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 520**Advanced Thermodynamics**

Macroscopic thermodynamics: first and second laws applied to equilibrium in multicomponent systems with chemical reaction and phase change, availability analysis, evaluations of thermodynamic properties of solids, liquids, and gases for single and multicomponent systems. Applications to contemporary engineering systems. Prerequisite: An undergraduate course in applied thermodynamics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 522**Nuclear, Fossil-Fuel, and Sustainable Energy Systems**

Principles, technology, and hardware used for conversion of nuclear, fossil-fuel, and sustainable energy into electric power will be discussed. Thermodynamic analysis – Rankine cycle. Design and key components of fossil-fuel power plants. Nuclear fuel, reactions, materials. Pressurized water reactors (PWR). Boiling water reactors (BWR). Canadian heavy water (CANDU) power plants. Heat transfer from the nuclear fuel elements. Introduction to two phase flow: flow regimes; models. Critical heat flux. Environmental effects of coal and nuclear power. Design of solar collectors. Direct conversion of solar energy into electricity. Wind power. Geothermal energy. Energy conservation and sustainable buildings. Enrichment of nuclear fuel. Nuclear weapons and effects of the explosions.

Lecture: 3 Lab: 0 Credits: 3

MMAE 523**Fundamentals of Power Generation**

Thermodynamic, combustion, and heat transfer analyses relating to steam-turbine and gas-turbine power generation. Environmental impacts of combustion power cycles. Consideration of alternative and sustainable power generation processes such as wind and tidal, geothermal, hydroelectric, solar, fuel cells, nuclear power, and microbial. Prerequisite: An undergraduate course in applied thermodynamics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 524**Fundamentals of Combustion**

Combustion stoichiometry. Chemical equilibrium. Adiabatic flame temperature. Reaction kinetics. Transport processes. Gas flames classification. Premixed flames. Laminar and turbulent regimes. Flame propagation. Deflagrations and detonations. Diffusion flames. Spray combustion. The fractal geometry of flames. Ignition theory. Pollutant formation. Engine combustion. Solid phase combustion. Combustion diagnostics. Prerequisite: An undergraduate course in thermodynamics and heat transfer or instructor consent.

Lecture: 3 Lab: 0 Credits: 3

MMAE 525**Fundamentals of Heat Transfer**

Modes and fundamental laws of heat transfer. The heat equations and their initial and boundary conditions. Conduction problems solved by separation of variables. Numerical methods in conduction. Forced and natural convection in channels and over exterior surfaces. Similarity and dimensionless parameters. Heat and mass analogy. Effects of turbulence. Boiling and condensation. Radiation processes and properties. Blackbody and gray surfaces radiation. Shape factors. Radiation shields. Prerequisite: An undergraduate course in heat transfer.

Lecture: 3 Lab: 0 Credits: 3

MMAE 526**Conduction and Diffusion**

Heat conduction and Fourier's law. Diffusion and Fick's 1st law. Random walk. Thermal conductivity and diffusion coefficients in solids, liquids and gases. Stokes-Einstein equation. Non-continuum effects and nano-scale transport. Resistances in heat conduction & electrical analogy. Multi-dimensional conduction and diffusion problems. Transient heat conduction and diffusion equation. Fick's 2nd law. Analytical and numerical solution approaches for conduction and diffusion equations (Fourier series, Bessels functions, etc). Sources and sinks in conduction and diffusion including reactions.

Prerequisite(s): MMAE 525 with min. grade of C and MMAE 502 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 527**Heat Transfer: Convection and Radiation**

Convective heat transfer analyses of external and internal flows. Forced and free convection. Dimensional analysis. Phase change. Heat and mass analogy. Reynolds analogy. Turbulence effects. Heat exchangers, regenerators. Basic laws of Radiation Heat Transfer. Thermal radiation and quantum mechanics pyrometry. Infrared measuring techniques.

Prerequisite(s): MMAE 525 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 529**Theory of Plasticity**

Phenomenological nature of metals, yield criteria for 3-D states of stress, geometric representation of the yield surface. Levy-Mises and Prandtl-Reuss equations, associated and non-associated flow rules, Drucker's stability postulate and its consequences, consistency condition for nonhardening materials, strain hardening postulates. Elastic plastic boundary value problems. Computational techniques for treatment of small and finite plastic deformations.

Prerequisite(s): MMAE 530 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 530**Advanced Mechanics of Solids**

Mathematical foundations: tensor algebra, notation and properties, eigenvalues and eigenvectors. Kinematics: deformation gradient, finite and small strain tensors. Force and equilibrium: concepts of traction/stress, Cauchy relation, equilibrium equations, properties of stress tensor, principal stresses. Constitutive laws: generalized Hooke's law, anisotropy and thermoelasticity. Boundary value problems in linear elasticity: plane stress, plane strain, axisymmetric problems, Airy stress function. Energy methods for elastic solids. Torsion. Elastic and inelastic stability of columns.

Prerequisite(s): MMAE 501* with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 531**Theory of Elasticity**

Notion of stress and strain, field equations of linearized elasticity. Plane problems in rectangular and polar coordinates. Problems without a characteristic length. Plane problems in linear elastic fracture mechanics. Complex variable techniques, energy theorems, approximate numerical techniques.

Prerequisite(s): MMAE 530 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 532**Advanced Finite Element Methods**

Continuation of MMAE 451/CAE 442. Covers the theory and practice of advanced finite element procedures. Topics include implicit and explicit time integration, stability of integration algorithms, unsteady heat conduction, treatment of plates and shells, small-strain plasticity, and treatment of geometric nonlinearity. Practical engineering problems in solid mechanics and heat transfer are solved using MATLAB and commercial finite element software. Special emphasis is placed on proper time step and convergence tolerance selection, mesh design, and results interpretation.

Prerequisite(s): CAE 442 with min. grade of C or MMAE 451 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 533**Fatigue and Fracture Mechanisms**

Analysis of the general state of stress and strain in solids; dynamic fracture tests (FAD, CAT). Linear elastic fracture mechanics (LEFM), Griffith-Irwin analysis, ASTM, KIC, KIPCI, KIA, KID. Plane stress, plane strain; yielding fracture mechanics (COD, JIC). Fatigue crack initiation. Goodman diagrams and fatigue crack propagation. Notch sensitivity and stress concentrations. Low-cycle fatigue, corrosion and thermal fatigue. Prerequisite: An undergraduate course in mechanics of solids.

Lecture: 3 Lab: 0 Credits: 3

MMAE 534**Product Design and Innovation**

This course covers all aspects of planning new products or services that are commercially viable and add to a company's suite of offerings. It includes such topics as user research, market analysis, need/problem identification, creative thinking, ideation, concepting, competitive benchmarking, human factors, prototyping, evaluation, and testing. The course includes creative, analytical, and technical skills in a balanced approach using such teaching methods as case studies, individual exercises, and group projects.

Lecture: 3 Lab: 0 Credits: 3

MMAE 535**Vibrations**

Analysis of vibrations in solids and structures beginning with a single degree of freedom (SDOF) system. For the SDOF system, consideration of free vibrations in undamped and damped conditions, introduction to the concept of resonance frequency, and analysis of forced harmonic response. Vibrations of multi degree of freedom (MDOF) systems are considered through matrix methods. Topics include the concept of resonant frequencies of MDOF systems, vibration modeshapes, and modal damping. Forced vibrations of MDOF systems are considered through modal analysis. Further topics include the connections of vibration analysis to Laplace and Fourier transforms, the transition from vibration analysis in MDOF system to the analysis of wave propagation in continuous systems (solids), and the applications of vibration and wave analyses to Structural Health Monitoring (SHM) and Non Destructive Evaluation (NDE).

Lecture: 3 Lab: 0 Credits: 3

MMAE 536**Experimental Solid Mechanics**

Review of applied elasticity. Stress, strain and stress-strain relations. Basic equations and boundary value problems in plane elasticity. Methods of strain measurement and related instrumentation. Electrical resistance strain gauges, strain gauge circuits and recording instruments. Analysis of strain gauge data. Brittle coatings. Photoelasticity; photoelastic coatings; moire methods; interferometric methods. Applications of these methods in the laboratory. Prerequisite: An undergraduate course in mechanics of solids.

Lecture: 3 Lab: 2 Credits: 4

MMAE 537**Innovation in Science and Technology I**

This is the first of a two-part course designed to provide engineering and science students with an opportunity to apply their knowledge and expertise to solving a real-world technical problem. Each student will work on an individualized project to solve a problem or develop a device from concept to design and prototyping. Students will learn the basic necessary skills to analyze a topic, break the problem down to its essential components, and develop a basic understanding of the relevant engineering and physics principles involved. Project topics will include mechanical, material, thermal, fluid, solar, optical and electronic systems. This course is designed for graduate and undergraduate students would like to enrich their academic education by conducting applied study and research without a formal thesis or research program. Students typically register for part I and II of this course in two semesters to complete their work. Undergraduate and graduate levels with interest in R&D. Contact faculty for permit to register.

Lecture: 3 Lab: 0 Credits: 3

MMAE 538**Engineering Innovation in Science and Technology II**

This is the second part of a two-semester course designed to provide science and engineering students with the opportunity to investigate and develop solutions to some challenging real-world problems. Problems are selected by each student, based on her or his background and interest, from a set of topics provided by the faculty. Experimental, theoretical, numerical techniques or a combination thereof are used to advance a solution or to develop a new or improved design, methodology, device, or system. This course is designed for students who have taken MMAE 537 to continue their practical experience by a more in-depth study of their selected topic. The two-part course is designed to simulate an interdisciplinary 'work environment' giving students the necessary support and training to deepen their understanding of underlying engineering and physical principles to help them innovate.

Prerequisite(s): MMAE 537

Lecture: 3 Lab: 0 Credits: 3

MMAE 540**Robotics**

Kinematics and inverse kinematics of manipulators. Newton-Euler dynamic formulation. Independent joint control. Trajectory and path planning using potential fields and probabilistic roadmaps. Adaptive control. Force control.

Prerequisite(s): MMAE 501* with min. grade of C and MMAE 443 with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 541**Advanced Dynamics**

Kinematics of rigid bodies. Rotating reference frames and coordinate transformations; Inertia dyadic. Newton-Euler equations of motion. Gyroscopic motion. Conservative forces and potential functions. Generalized coordinates and generalized forces. Lagrange's equations. Holonomic and nonholonomic constraints. Lagrange multipliers. Kane's equations. Elements of orbital and spacecraft dynamics. Additional Prerequisite: An undergraduate course in dynamics.

Prerequisite(s): MMAE 501* with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 543**Modern Control Systems**

Review of classical control. Discrete-time systems. Linear difference equations. Z-transform. Design of digital controllers using transform methods. State-space representations of continuous and discrete-time systems. State feedback. Controllability and observability. Pole placement. Optimal control. Linear-Quadratic Regulator (LQR). Probability and stochastic processes. Optimal estimation. Kalman Filter. Additional Prerequisite: An undergraduate course in classical control.

Prerequisite(s): MMAE 501* with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 544**Design Optimization**

Optimization theory and practice with examples. Finite-dimensional unconstrained and constrained optimization, Kuhn-Tucker theory, linear and quadratic programming, penalty methods, direct methods, approximation techniques, duality. Formulation and computer solution of design optimization problems in structures, manufacturing and thermofluid systems. Prerequisite: An undergraduate course in numerical methods.

Lecture: 3 Lab: 0 Credits: 3

MMAE 545**Advanced CAD/CAM**

Interactive computer graphics in mechanical engineering design and manufacturing. Mathematics of three-dimensional object and curved surface representations. Surface versus solid modeling methods. Numerical control of machine tools and factory automation. Applications using commercial CAD/CAM in design projects. MMAE 445 (with min. grade of C)/equivalent or instructor consent as prerequisite of MMAE545.

Prerequisite(s): MMAE 445 with min. grade of C or Graduate standing

Lecture: 3 Lab: 0 Credits: 3

MMAE 546**Advanced Manufacturing Engineering**

Introduction to advanced manufacturing processes such as powder metallurgy, joining and assembly, grinding, water jet cutting, laser-based manufacturing, etc. Effects of variables on the quality of manufactured products. Process and parameter selection. Important physical mechanisms in manufacturing process. Prerequisite: An undergraduate course in manufacturing processes or instructor consent. Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 547**Computer-Integrated Manufacturing Technologies**

The use of computer systems in planning and controlling the manufacturing process including product design, production planning, production control, production processes, quality control, production equipment and plant facilities. Prerequisite: Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 549**Optimal Control**

The course focuses on unconstrained and constrained optimal control problems for linear and non-linear deterministic systems. It uses basic optimization and principles of optimal control. The course covers introduction to convex optimization and nonlinear systems, dynamic programming, variational calculus, approaches based on Pontryagin's minimum principle, and model predictive control.

Prerequisite(s): MMAE 543 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 550**Optimal State Estimation**

Probability and random variables. Stochastic dynamic systems. Kalman filters, information forms, and smoothers. Covariance analysis. Bayesian, adaptive, and nonlinear estimation. Detection theory. Applications to guidance, navigation, and control systems.

Prerequisite(s): MMAE 501* with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 552**Intro to the Space Environment**

Overview of the space environment, particularly Earth's ionosphere, magnetosphere, and interplanetary space. Effects of solar activity on geospace variability. Basic plasma characteristics. Single particle motions. Waves in magnetized plasmas. Charged particle trapping in planetary magnetic fields and its importance in near-earth-space phenomena. Macroscopic equations for a conducting fluid. Ground and space-based remote sensing and in situ measurement techniques. Space weather effects on human-made systems. Students must have already taken undergraduate courses in electromagnetics and in fluid mechanics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 554**Electrical, Magnetic and Optical Properties of Materials**

Electronic structure of solids. Conductors, semiconductors, dielectrics, superconductors. Ferroelectric and piezoelectric materials. Magnetic properties, magnetocrystalline, anisotropy, magnetic materials and devices. Optical properties and their applications.

Lecture: 3 Lab: 0 Credits: 3

MMAE 555**Introduction to Navigation Systems**

Fundamental concepts of positioning and dead reckoning. Principles of modern satellite-based navigation systems, including GPS, GLONASS, and Galileo. Differential GPS (DGPS) and augmentation systems. Carrier phase positioning and cycle ambiguity resolution algorithms. Autonomous integrity monitoring. Introduction to optimal estimation, Kalman filters, and covariance analysis. Inertial sensors and integrated navigation systems.

Prerequisite(s): MMAE 501* with min. grade of C and MMAE 443 with min. grade of C, An asterisk (*) designates a course which may be taken concurrently.

Lecture: 3 Lab: 0 Credits: 3

MMAE 557**Computer-Integrated Manufacturing Systems**

Advanced topics in computer-integrated manufacturing including control systems, group technology, cellular manufacturing, flexible manufacturing systems, automated inspection, lean production, Just-In-Time production, and agile manufacturing systems.

Prerequisite: Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 560**Statistical Quality and Process Control**

Basic theory, methods and techniques of on-line, feedback quality control systems for variable and attribute characteristics. Methods for improving the parameters of the production, diagnosis, and adjustment processes so that quality loss is minimized. Same as CHE 560. **Prerequisite:** Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 561**Solidification and Crystal Growth**

Properties of melts and solids. Thermodynamic and heat transfer concepts. Single and poly-phase alloys. Macro and micro segregation. Plane-front solidification. Solute boundary layers. Constitutional supercooling. Convection in freezing melts. Effective segregation coefficients. Zone freezing and purification. Single crystal growth technology. Czochralski, Kyropoulos, Bridgman, and Floating Zone methods. Control of melt convection and crystal composition. Equipment. Process control and modeling. Laboratory demonstration. **Prerequisite:** A background in crystal structure and thermodynamics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 562**Design of Modern Alloys**

Phase rule, multicomponent equilibrium diagrams, determination of phase equilibria, parameters of alloy development, prediction of structure and properties. **Prerequisite:** A background in phase diagrams and thermodynamics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 563**Advanced Mechanical Metallurgy**

Analysis of the general state of stress and strain in solids. Analysis of elasticity and fracture, with a major emphasis on the relationship between properties and structure. Isotropic and anisotropic yield criteria. Testing and forming techniques related to creep and superplasticity. Deformation mechanism maps. Fracture mechanics topics related to testing and prediction of service performance. Static loading to onset of rapid fracture, environmentally assisted cracking fatigue, and corrosion fatigue. **Prerequisite:** A background in mechanical properties.

Lecture: 3 Lab: 0 Credits: 3

MMAE 564**Dislocations and Strengthening Mechanisms**

Basic characteristics of dislocations in crystalline materials. Dislocations and slip phenomena. Application of dislocation theory to strengthening mechanisms. Strain hardening. Solid solution and particle strengthening. Dislocations and grain boundaries. Grain size strengthening. Creep. Fatigue. **Prerequisite:** Background in materials analysis.

Lecture: 3 Lab: 0 Credits: 3

MMAE 565**Materials Laboratory**

Advanced synthesis projects studying microstructure and properties of a series of binary and ternary alloys. Gain hands-on knowledge of materials processing and advanced materials characterization through an integrated series of experiments to develop understanding of the processing-microstructure-properties relationship. Students arc melt a series of alloys, examine the cast microstructures as a function of composition using optical and electron microscopy, DTA, EDS, and XRD. The alloys are treated in different thermal and mechanical processes. The microstructural and mechanical properties modification and changes during these processes are characterized. Groups of students will be assigned different alloy systems, and each group will present their results orally to the class and the final presentation to the whole materials science and engineering group.

Credit: Variable

MMAE 566**Problems in High-Temperature Materials**

Temperature-dependent mechanical properties. Creep mechanisms. Basic concepts in designing in high-temperature materials. Metallurgy of basic alloy systems. Surface stability. High-temperature oxidation. Hot corrosion. Coatings and protection. Elements of process metallurgy. **Prerequisite:** Background in mechanical properties, crystal defects, and thermodynamics.

Prerequisite(s): MMAE 564 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 567**Fracture Mechanisms**

Basic mechanisms of fracture and embrittlement of metals. Crack initiation and propagation by cleavage, microvoid coalescence, and fatigue mechanisms. Hydrogen embrittlement, stress corrosion cracking and liquid metal embrittlement. Temper brittleness and related topics. Prerequisite: Background in crystal structure, defects, and mechanical properties.

Lecture: 3 Lab: 0 Credits: 3

MMAE 568**Diffusion**

Theory, techniques and interpretation of diffusion studies in metals. Prerequisite: Background in crystal structures, defects, and thermodynamics.

Lecture: 2 Lab: 0 Credits: 2

MMAE 569**Advanced Physical Metallurgy**

Thermodynamics and kinetics of phase transformations, theory of nucleation and growth, metastability, phase diagrams. Prerequisite: Background in phase diagrams and thermodynamics.

Lecture: 3 Lab: 0 Credits: 3

MMAE 570**Computational Methods in Materials Science and Engineering**

Advanced theories and computational methods used to understand and predict material properties. This course will introduce energy models from classical and first-principles approaches, density functional theory, molecular dynamics, thermodynamic modeling, Monte Carlo simulations, and data mining in materials science. The course will also include case studies of computational materials research (e.g. alloy design, energy storage, nanoscale properties). The course consists of both lectures and computer labs. Background in thermodynamics is required.

Lecture: 3 Lab: 0 Credits: 3

MMAE 572**Crystallography and Crystal Defect**

Geometrical crystallography - formal definitions of lattices, systems, point groups, etc. Mathematical methods of crystallographic analysis. Diffraction techniques: X-ray, electron and neutron diffraction. Crystal defects and their influence on crystal growth and crystal properties.

Lecture: 3 Lab: 0 Credits: 3

MMAE 576**Materials and Process Selection**

Context of selection; decision analysis; demand, materials and processing profiles; design criteria; selection schemes; value and performance oriented selection; case studies.

Lecture: 3 Lab: 0 Credits: 3

MMAE 578**Fiber Composites**

Basic concepts and definitions. Current and potential applications of composite materials. Fibers, Matrices, and overview of manufacturing processes for composites. Review of elasticity of anisotropic solids and transformation of stiffness/compliance matrices. Micromechanics: methods for determining mechanical properties of heterogeneous materials. Macromechanics: ply analysis, off-axis stiffness, description of laminates, laminated plate theories, special types of laminates. Applications of concepts to the design of simple composite structural components. Failure theories, hydrothermal effects. Prerequisite: Background in polymer synthesis and properties.

Lecture: 3 Lab: 0 Credits: 3

MMAE 579**Advanced Materials Processing**

Processing science and fundamentals in making advanced materials, particularly nanomaterials and composites. Applications of the processing science to various processing technologies including severe plastic deformation, melt infiltration, sintering, coprecipitation, sol-gel process, aerosol synthesis, plasma spraying, vapor-liquid-solid growth, chemical vapor deposition, physical vapor deposition, atomic layer deposition, and lithography.

Lecture: 3 Lab: 0 Credits: 3

MMAE 585**Engineering Optics and Laser-Based Manufacturing**

Fundamentals of geometrical and physical optics as related to problems in engineering design and research; fundamentals of laser-material interactions and laser-based manufacturing processes. This is a lecture-dominated class with around three experiments organized to improve students' understanding of the lectures. The topics covered include: geometrical optics (law of reflection and refraction, matrix method, etc.); physical optics (wave equations, interference, polarization, Fresnel equations, etc.); optical properties of materials and Drude theory; laser fundamentals; laser-matter interactions and laser-induced thermal and mechanical effects, laser applications in manufacturing (such as laser hardening, machining, sintering, shock peening, and welding). Knowledge of Heat & Mass Transfer required.

Lecture: 3 Lab: 0 Credits: 3

MMAE 586**Advanced Failure Analysis**

Comprehensive coverage of both the "how" and "why" of metal and ceramic failures. Intellectual tools and understanding needed to analyze failures. Analytical methods including stress analysis, fracture mechanics, fatigue analysis, creep mechanisms, corrosion science, and nondestructive testing. Numerous case studies illustrating the application of basic principles of materials science and failure analysis to a wide variety of real-world situations.

Lecture: 3 Lab: 0 Credits: 3

MMAE 587**Introduction to Digital Manufacturing**

This course is about the digital revolution taking place in the world of manufacturing and how students, workers, managers, and business owners can benefit from the sweeping technological changes taking place. It is about the change from paper-based processes to digital-based processes all through the design/manufacturing/deliver enterprise and across the global supply chain. It touches on digital design, digital manufacturing engineering, digital production, digital quality assurance, and digital contracting from large companies to small. There is also a significant focus on cyber security and the new types of threats that manufacturers face in the new digital world. Other topics covered include intelligent machines, connectivity, the digital thread, big data, and the Industrial Internet of Things (IIoT).

Lecture: 3 Lab: 0 Credits: 3

MMAE 588**Additive Manufacturing**

This course examines the fundamentals of a variety of additive manufacturing processes as well as design for additive manufacturing, materials available, and properties and limitations of materials and designs. It also examines the economics of additive manufacturing as compared to traditional subtractive manufacturing and other traditional techniques. Additive techniques discussed include 3D printing, selective laser sintering, stereo lithography, multi-jet modeling, laminated object manufacturing, and others. Advantages and limitations of all current additive technologies are examined as well as criteria for process selection. Processes for metals, polymers, and ceramics are covered. Other topics include software tools and connections between design and production, direct tooling, and direct manufacturing. Current research trends are discussed.

Lecture: 3 Lab: 0 Credits: 3

MMAE 589**Applications in Reliability Engineering I**

This first part of a two-course sequence focuses on the primary building blocks that enable an engineer to effectively communicate and contribute as a part of a reliability engineering effort. Students develop an understanding of the long term and intermediate goals of a reliability program and acquire the necessary knowledge and tools to meet these goals. The concepts of both probabilistic and deterministic design are presented, along with the necessary supporting understanding that enables engineers to make design trade-offs that achieve a positive impact on the design process. Strengthening their ability to contribute in a cross functional environment, students gain insight that helps them understand the reliability engineering implications associated with a given design objective, and the customer's expectations associated with the individual product or product platforms that integrate the design. These expectations are transformed into metrics against which the design can be measured. A group project focuses on selecting a system, developing a flexible reliability model, and applying assessment techniques that suggest options for improving the design of the system. Prerequisite: Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 590**Applications in Reliability Engineering II**

This is the second part of a two-course sequence emphasizing the importance of positively impacting reliability during the design phase and the implications of not making reliability an integrated engineering function. Much of the subject matter is designed to allow the students to understand the risks associated with a design and provide the insight to reduce these risks to an acceptable level. The student gains an understanding of the methods available to measure reliability metrics and develops an appreciation for the impact manufacturing can have on product performance if careful attention is not paid to the influencing factors early in the development process. The discipline of software reliability is introduced, as well as the influence that maintainability has on performance reliability. The sequence culminates in an exhaustive review of the lesson plans in a way that empowers practicing or future engineers to implement their acquired knowledge in a variety of functional environments, organizations and industries. The group project for this class is a continuation of the previous course, with an emphasis on applying the tools and techniques introduced during this second of two courses. Prerequisite: Undergraduate engineering degree or concurrent enrollment in undergraduate engineering program or consent of instructor.

Lecture: 3 Lab: 0 Credits: 3

MMAE 591**Research and Thesis M.S.**

Credit: Variable

MMAE 593**MMAE Seminar**

Reports on current research. Full-time graduate students in the department are expected to register and attend.

Lecture: 1 Lab: 0 Credits: 0

MMAE 594**Project for Master of Engineering Students**

Design projects for the master of mechanical and aerospace engineering, master of materials engineering, and master of manufacturing engineering degrees.

Credit: Variable

MMAE 596**Semiconductors for Energy Generation**

The course focus on advanced topics of two energy generation applications of semiconductors: photovoltaics and thermoelectrics. The goal is to understand the fundamental physics behind material behaviors. Topics include: Basic of semiconductors. Excitation and recombination process. Electron and phonon transport. Scattering mechanisms. Thermodynamics and statistical mechanics of electron and phonon systems. Boltzmann transport equations. Measurement techniques, Review of emerging materials. requires: MS201 minimum C. recommended preparation: MMAE 362 Physics of Solids, or PHYS 437 Solid State Physics.

Prerequisite(s): MS 201 with min. grade of C

Lecture: 3 Lab: 0 Credits: 3

MMAE 597**Special Topics**

Advanced topic in the fields of mechanics, mechanical and aerospace, metallurgical and materials, and manufacturing engineering in which there is special student and staff interest. (Variable credit)

Credit: Variable

MMAE 600**Continuance of Residence**

Lecture: 0 **Lab:** 1 **Credits:** 1

MMAE 691**Research and Thesis Ph.D.**

Credit: Variable

MMAE 704**Introduction to Finite Element Analysis**

This course provides a comprehensive overview of the theory and practice of the finite element method by combining lectures with selected laboratory experiences. Lectures cover the fundamentals of linear finite element analysis, with special emphasis on problems in solid mechanics and heat transfer. Topics include the direct stiffness method, the Galerkin method, isoperimetric finite elements, equation solvers, bandwidth of linear algebraic equations and other computational issues. Lab sessions provide experience in solving practical engineering problems using commercial finite element software. Special emphasis is given to mesh design and results interpretation using commercially available pre- and post-processing software.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 705**Computer Aided Design with Pro Engineer**

This course provides an introduction to Computer-Aided Design and an associated finite element analysis technique. A series of exercises and instruction in Pro/ENGINEER will be completed. The operation of Mecanica (the associated FEM package) will also be introduced. Previous experience with CAD and FEA will definitely speed learning, but is not essential.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 707**High-Temperature Structural Materials**

Creep mechanisms and resistance. The use of deformation mechanisms maps in alloy design. Physical and mechanical metallurgy of high-temperature, structural materials currently in use. Surface stability: High-temperature oxidation, hot corrosion, protective coatings. Alternative materials of the 21st century. Elements of process metallurgy.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 709**Overview of Reliability Engineering**

This course covers the role of reliability in robust product design. It dwells upon typical failure mode investigation and develops strategies to design them out of the product. Topics addressed include reliability concepts, systems reliability, modeling techniques, and system availability predications. Case studies are presented to illustrate the cost-benefits due to pro-active reliability input to systems design, manufacturing and testing.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 710**Dynamic and Nonlinear Finite Element Analysis**

Provides a comprehensive understanding of the theory and practice of advanced finite element procedures. The course combines lectures on dynamic and nonlinear finite element analysis with selected computer labs. The lectures cover implicit and explicit time integration techniques, stability of integration algorithms, treatment of material and geometric nonlinearity, and solution techniques for nonlinear finite element equations. The computer labs train student to solve practical engineering problems in solid mechanics and heat transfer using ABQUS and Hypermesh. Special emphasis is placed on proper time step and convergence tolerance selection, mesh design, and results interpretation. A full set of course notes will be provided to class participants as well as a CD-ROM containing course notes, written exercises, computer labs, and all worked out examples.

Prerequisite(s): MMAE 704 with min. grade of C

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 713**Engineering Economic Analysis**

Introduction to the concepts of Engineering Economic Analysis, also known as micro-economics. Topics include equivalence, the time value of money, selecting between alternative, rate of return analysis, compound interest, inflation, depreciation, and estimating economic life of an asset.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 715**Project Management**

This course will cover the basic theory and practice of project management from a practical viewpoint. Topics will include project management concepts, recourses, duration vs. effort, project planning and initiation, progress tracking methods, CPM and PERT, reporting methods, replanning, team project concepts, and managing multiple projects. Microsoft Project software will be used extensively.

Lecture: 2 **Lab:** 0 **Credits:** 2

MMAE 724**Introduction to Acoustics**

This short course provides a brief introduction to the fundamentals of acoustics and the application to product noise prediction and reduction. The first part focuses on fundamentals of acoustics and noise generation. The second part of the course focuses on applied noise control.

Lecture: 2 **Lab:** 0 **Credits:** 2